

Date: Thursday, 31/01/2008 3:24:57 PM
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BEARPAW INSTALLATION
Job Number :	35754		
Estimate Number :	10044		
P.O. Number :		Part Number :	D044662011
This Issue :	31/01/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3075 REV B
First Issue :	15/11/2007	Project Number :	N/A
Previous Run :	35348	Drawing Revision :	B
	Type :	Material :	
	MACHINED PARTS	Due Date :	05/12/2007
Written By :		Qty:	20
Checked & Approved By :		Um:	Each
Comment :	Est Rev:C 04.02.19 Added tolerance and ref to DSK086-12 to Step 3 KJ/JLM Est Rev:D As per ECN 932 & 862 06-07-28 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
Photocopy bluefile & type labels per PPPD044-662-011 CHG003

2.0	35754A	R44 BEARPAW
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Comment: Sub-Component R44 BEARPAW
D3075-1

B35348

AS 08/02/04



3.0	D2182B	Neoprene Cushion-.750 bl
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Comment: Qty.: 0.9300 f(s)/Unit Total : 18.6000 f(s)
Pick: Packing Kit
Qty Part Number Description Batch
4 D2182B028 Rubber Cushion 34777
1 Paperwork package

AS 08/02/04

4.0	D2529	Washer
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 160.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
8 D2529 Washer 35356

AS 08/02/04

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5.0	D35561	Clamp
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 80.0000 Each(s)

Clamp

Batch: B37198

6.0	D36011	RADIUS BLOCK
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 160.0000 Each(s)

RADIUS BLOCK

Batch: B35812

7.0	AN414A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN4-14A Bolt

M105653

8.0	AN415A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN4-15A Bolt

M106375

9.0	AN960JD416	Washer
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 160.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 AN960JD416 Washer

M106780

10.0	MS21042L4	Nut
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 160.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 MS21042L4 Nut (or -4)

M105938

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Seq. #:

Machine Or Operation:

Description :

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-662-011

Location:

Rev C

AS 08/02/27

(x10)

13.0

QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

AS 08/02/27

Job Completion



mi 2008/2/27

(10)